

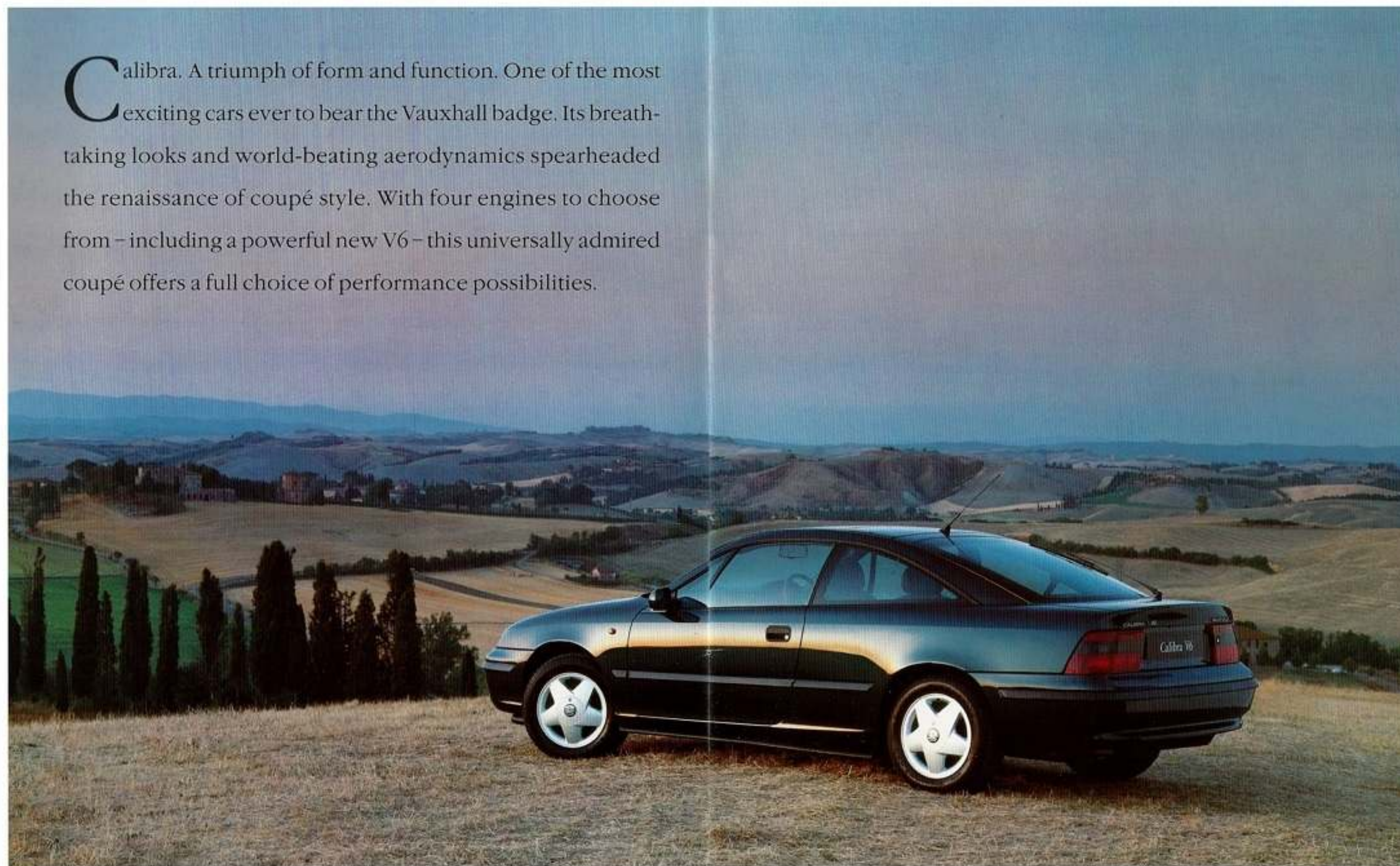
1994 MODELS. EDITION NUMBER 1

VAUXHALL CALIBRA



VAUXHALL

Calibra. A triumph of form and function. One of the most exciting cars ever to bear the Vauxhall badge. Its breathtaking looks and world-beating aerodynamics spearheaded the renaissance of coupé style. With four engines to choose from – including a powerful new V6 – this universally admired coupé offers a full choice of performance possibilities.



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THE DEFINITIVE COUPE

The Calibra Coupé is a car conceived to stir the emotions.

Every facet of its character bears the hallmark of greatness – performance is electric, handling flawless and the cabin rewarding and well-stocked. But, above it all, the Calibra looks simply fabulous.

The perfect curves and classic wedge profile have come to define the coupé ideal, and leave you in no doubt as to the car's sense of style.

But all the design flair in the world cannot make up for shortcomings in other crucial areas so Calibra's appeal is backed by other, common-sense, virtues.

That beautiful body is as efficient as it is practical, housing a full four-seat cabin yet, in pure 2.0i 8-valve form, cutting the air more efficiently than any other production car in the world.

Add in the reliability and build integrity you've come to expect from a Vauxhall and you start to appreciate that Calibra is a car that makes absolutely no compromises.

Just occasionally when art and science combine, the result is near perfect. Calibra is that result.



THE INSIDE LINE

You could be forgiven for thinking that Calibra's stunning exterior will inevitably give way to disappointment once you venture through those long, elegant doors.

But, inside, this remarkable car continues to reward the eye just as richly as it indulges the other senses.

The broad sweep of the fascia echoes the gentle curves of the body, while dials and

gauges are easy on the eye as well as being perfectly placed to yield their information to the driver's briefest glance.

Controls are carefully sited for ultimate ease of operation and deeply sculpted sports front seats guarantee full comfort and support.

But even the best can be improved – and Calibra is no exception. The '94 dash has a new digital information panel displaying the time and outside temperature. And the ventilation system now incorporates a cabin pollen filter, trap-

ping pollen and spores – and even helping to keep dust and diesel smoke safely on the outside.

Other upgrades will only become apparent once you're on the move. The power steering now responds even more quickly to inputs from its leather-clad wheel and, with a new gear linkage giving sharper, smoother shifts, conducting a Calibra has never been more satisfying.

Safety has received a boost too, with the adoption of a front passenger full-size airbag. Available on every model – and standard on V6 and Turbo 4x4 – this 140-litre device complements the driver's airbag, door bars and body-lock restraint system to keep Calibra safely ahead of the chasing pack.

What hasn't changed is the array of features that make the Calibra interior such a joy: a magnificent audio system, electric operation for windows, mirrors and sunroof – even CFC-free air-conditioning can be specified on every Calibra.

The Calibra cabin is simply *the* place to be – and once you're there, you won't want to leave.





With such dramatic exterior styling, you might imagine that interior space must have been compromised by the design – as it is in so many coupés.

Not so with the Calibra, where the surprisingly spacious passenger compartment has more room in the back than its rakish glassline suggests. As *Autocar & Motor* discovered: 'What's so unusual about the Calibra is that it isn't merely a two-plus-two, it's a full four-seater. Furthermore, even a six-foot rear passenger should have no trouble finding enough leg and headroom, and access to the back presents no problems.'

But let's not forget that Calibra is a driver's car with a sporting heritage – you know it the minute you ease into the adjustable sports front seats.

The supple leather seat trim, inclusive on all but the 2.0i 8-valve Calibra, underlines the sporting promise. On the V6 and Turbo 4x4 models a new cream leather trim* is available in conjunction with two special exterior colours.

Inca cloth makes its debut in the 2.0i 8-valve Calibra and, for those who prefer it, a new Lens cloth trim is available at reduced cost on other Calibras.

Unfortunately, you won't be the only one to find Calibra style irresistible – so every Calibra is protected by a host of security features, including deadlocks and a sophisticated ultrasonic security alarm system plus immobiliser.

* Available December 1993

Calibra V6 with new cream leather trim. Automatic transmission is optional at extra cost.



SOMETHING STIRRING

THE CALIBRA 16v



THE POWER TO EXCEL

The superb power choice on Calibra is now widened to include a new, sophisticated and super-smooth V6 engine. It joins two naturally-aspirated, fuel injected 2.0i units with either 8 or 16 valves and a potent 16-valve turbocharged engine.

All four feature a three-way catalytic converter to greatly reduce harmful emissions. Thanks to the skill of the engineers there's no sacrifice in power or economy, and all are smooth, efficient and exhilarating to drive.

The brilliant new V6 is the result of four years of intensive development by some of the world's leading engine specialists. Their achievement is a remarkable, clean-running unit that epitomises all that's best in modern engine design.

The V6 bears the ECOTEC designation – that's Emissions Consumption Optimisation TEchnology – a name that encapsulates the strict engineering brief behind this magnificent power plant. ECOTEC demands state-of-the-art environmental features, outstanding efficiency and uncanny refinement, all combined with great performance. The

resulting engine proves itself fully deserving of its ECOTEC label.

The V6 layout is inherently smooth, and the Vauxhall V6 combines that characteristic refinement with punchy power delivery and huge flexibility to provide stunning, effortless mid-range performance. This fuel injected, quad-cam, multi-valve unit offers a satisfying 170PS at 6000rpm and a very wide spread of torque, peaking at 227Nm at 4200rpm. And the ECOTEC philosophy pays off again in great fuel figures.

From its weight-saving, sound insulating engine cover to connecting rods manufactured in a unique way, this power unit has numerous other innovative features.

Unusually, the two banks of cylinders form a 54-degree Vee-angle, as opposed to the more usual 60 degrees, helping to make it the most compact V6 engine in its class. The inlet and exhaust valves in the 24-valve transverse



mounted engine are arranged in a novel way to save space further without affecting performance.

A special design feature is the location of an oil/water heat exchanger in the Vee-space of the cylinder-block – enabling the oil to reach operating temperature more quickly from a cold start. This results in class-leading fuel economy, lower emissions and extended engine life.

The new V6 is one of the most fuel efficient engines in its class, thanks to the incorporation of many advanced fea-

running that so characterises this V6 is no accident. During development, sophisticated computer simulation was used to achieve a design which minimised vibration and maximised smoothness of operation.

Indeed, in the quest for perfection, no less than 1500 hours of acoustic testing was carried out in an anechoic chamber – resulting in a 25 per cent reduction of engine noise.

2.0i 115PS 8-VALVE

The 2.0i 8-valve engine is a modern design that combines exceptional torque



powers the Calibra 16v in a smooth and surprisingly quiet fashion.

Initial design and subsequent development have resulted in a unit boasting many advanced features including a DIS ignition system, twin, hollow-cast overhead camshafts, sodium cooled exhaust valves, hydraulic tappets, polished ports and a fabricated, stainless steel exhaust manifold.

Engine control is via a state-of-the-art M2.8 Motronic man-

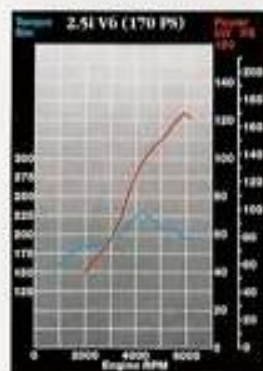
car to accelerate cleanly and quickly from 1500rpm in any gear.

2.0i TURBO 204PS 16-VALVE

A high performance engine without parallel in this class of car, this exceptional powerplant with its specially-developed three-way catalytic converter, is capable of producing a full 204PS at 5600rpm and of developing an enormous 280Nm of



tures. A state-of-the-art Motronic M2.8 engine management system plays an important role here, automatically con-



trolling the direct, distributorless ignition. Then there's sequential fuel injection, hot film air mass metering and knock control – all contributing to optimum performance, economy and low exhaust emissions.

The list of fuel saving features doesn't end there: twin-jet fuel injection nozzles provide highly efficient fuel distribution while intake passages are specially finished by a high precision, computer-controlled system to give regular smooth surfaces.

And the exceptionally quiet, smooth

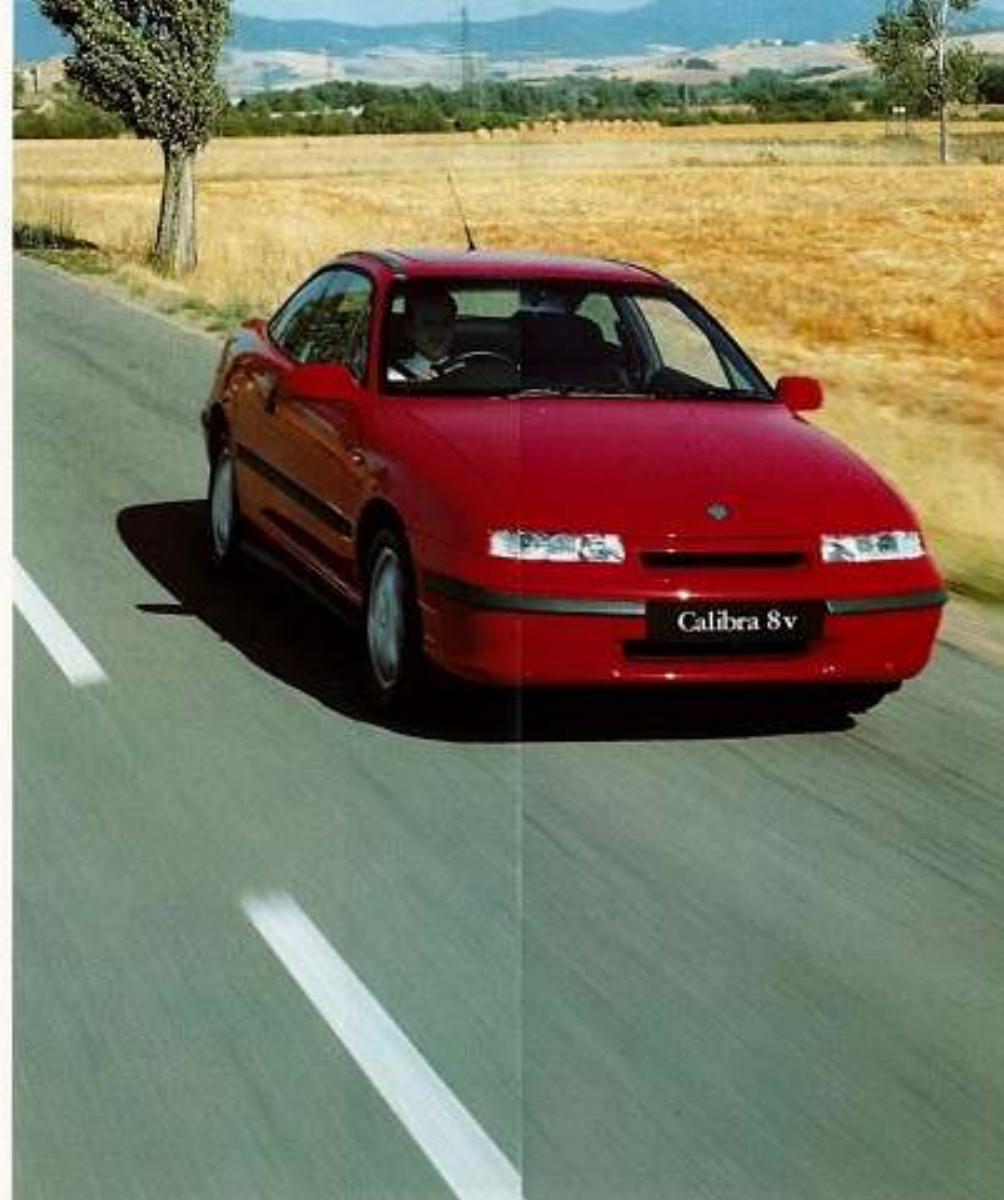
(170Nm at 2600rpm) with lively performance and excellent economy for truly flexible motoring. Advanced features include a lightweight, thin wall cast iron block and a light alloy cylinder head with a belt driven single overhead camshaft.

The ignition timing and fuel injection are precisely controlled by a sophisticated Bosch Motronic M1.5 engine management system which optimises the balance between power, economy and emissions for all driving conditions. This management computer also provides a self-diagnostic capability – recording information that can be analysed by Vauxhall service technicians.

In the Calibra, this engine's deep reserves of low down power ensure a positive urge in the lower gears while top-end performance puts it firmly in the sporting category.

2.0i 150PS 16-VALVE

Recently refined and revised, this 'fabulously muscular unit' (*CAR* magazine)



agement system. Under its all-knowing umbrella comes ultra-efficient sequential fuel injection and a selective knock control that automatically adjusts ignition timing in response to throttle position, air intake volume and even the quality of fuel in the combustion chamber. The result is an engine that never fails to provide an instant, satisfying response, whatever is asked of it.



With maximum power of 150PS at 6000rpm and peak torque of 196Nm at 4600rpm, action speaks louder than words. This unit powers the Calibra from 0-60mph in just 7.5 seconds and its torque curve is so flat that it allows the

torque way down the rev range, at a mere 2400rpm.

A wide band of accessible, seamless power supplies electrifying response through a swift-shifting close-ratio 6-speed manual transmission.

The turbocharger is unique in being fully integrated with the exhaust manifold casting. This saves weight, provides a quicker warm-up and virtually elimi-

nates the dreaded 'lag' that has dogged so many turbocharged cars. For extra reliability, Calibra's turbocharger is water cooled and, for extra power, it also features an intercooler.

To ensure it stands up to the great stresses imposed on it, a punishing test regime (left)

was devised, exposing the engine to the severest conditions during development.

And, despite its prodigious performance, the turbo unit offers remarkable fuel economy, returning 40.9mpg at a constant 56mph in DoT tests.

THE CONSIDERATE

COUPE

Consideration for the environment has long been a feature of Vauxhall's approach to manufacturing some of the most technically advanced cars in the world. Calibra is no exception. All Calibras were fitted with catalytic converters well ahead of legislation, drastically reducing harmful exhaust emissions.

In the case of the Turbo engine, a special metallic three-way converter was developed to be even more effective than the standard ceramic type in reducing emissions when starting from cold.

All Calibra engines use the latest engine technology to ensure they deliver an optimum combination of power and efficiency, returning excellent fuel consumption figures in spite of their outstanding performance. Electronic control of fuel/air mixture and spark timing ensures full combustion and keeps production of toxic exhaust gases to a minimum. And, finally, an efficient engine uses less fuel, reducing overall gaseous emissions – the only effective way of addressing the motor car's contribution to the greenhouse effect.

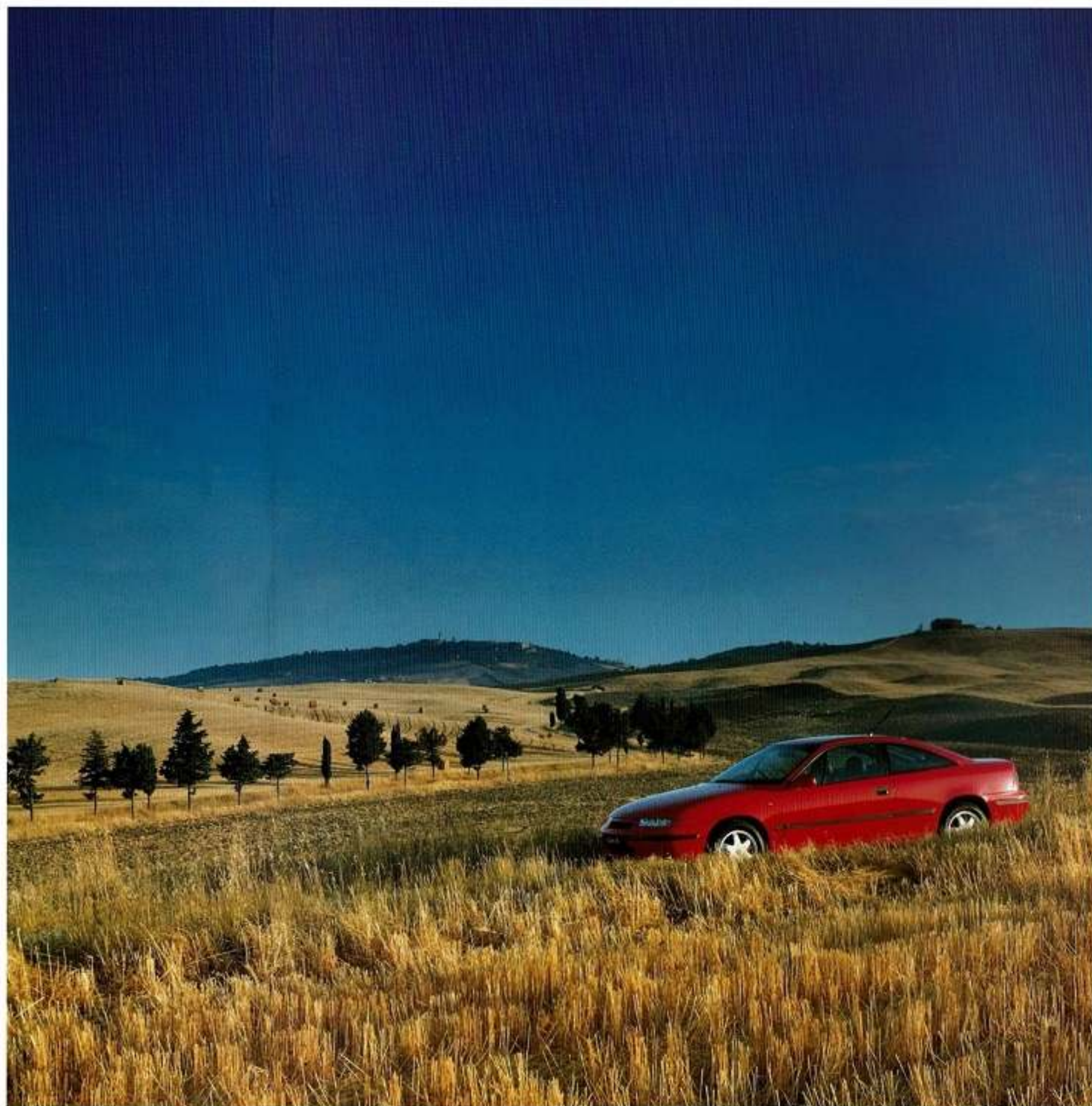
In other ways too, Vauxhall has helped lessen the environmental effects of the motor car – while bringing drivers the benefits of modern technology.

Asbestos-free gaskets, brakes and clutches, for example, have long been a feature of all Vauxhalls. Similarly, CFC-free refrigerant has been introduced on Calibra's optional air conditioning system.

During manufacture steps have been taken to limit waste and to reduce or eliminate any harmful by-products. One result of this is the switch from oil-based to water-based paint primers to reduce solvent emissions, while all paints are free of cadmium, chrome and lead. All rinsing water is also reclaimed, cleaned and recycled for further use in the plant.

And Vauxhall is constantly searching for other new production processes and procedures to reduce the environmental impact of motor manufacturing. Recyclability is an important part of this ongoing process and, like other Vauxhalls, the Calibra uses only synthetic materials for which environmentally acceptable recycling methods have been developed.

So much for the general environment. To help ensure that Calibra's interior environment stays 'healthy' there's a cabin pollen filter system which removes dust, pollen and other allergy-causing spores from incoming air.





SHARED PEDIGREE
THE CALIBRA 2.0i AND CALIBRA TURBO 4x4

THE PROTECTION YOU DESERVE

The kind of performance offered by Calibra brings with it responsibility for the safety of driver, passengers and other road users. Alongside advances in performance capability, developments in active and passive safety have been incorporated into Calibra, making it one of the class leaders in this vital area.

Calibra was one of the first coupés to incorporate a driver's full-size airbag as standard. Now for 1994, a front passenger airbag joins the list of standard equipment on the new V6 model and on the Turbo 4x4 and is optional on other Calibras.



Used in conjunction with the body-lock restraint system, airbags offer a new level of driver and front passenger safety, affording extra protection to head and chest when activated by an accident. Concealed in the centre pad of the steering wheel, the driver's airbag on Calibra inflates to a volume of 67 litres

when triggered – more than twice the capacity of the much smaller 'Eurobag' used by some manufacturers. The passenger airbag is even bigger – a full 140 litres when activated.



Both are automatically triggered by frontal impacts at speeds above 20mph – below this speed, the front seat body-lock restraint system provides sufficient protection. Controlled by 'intelligent' microprocessors linked to electronic sensors, the airbags inflate in under a tenth of a second.

During an accident, an ignition pellet sparks off the ultra-rapid inflation of the airbag with harmless nitrogen gas – just as the seat occupant begins to move forward. Having performed its cushioning function, the bag deflates almost as rapidly through purpose-designed valves. Special technology was developed to prevent the airbag inflating in non-accident situations.



TWIN SIDE IMPACT BARS

Like all other Vauxhall models, the Calibra bodyshell is based around a hugely strong and rigid passenger safety cell, protected front and rear by computer-optimised deformation zones.



And, forming the final link in that protective cage around the passenger area, Calibra has twin, heavy-duty steel bars built in to both side doors.

The twin bar design is used instead of a single bar to reduce the chance of a side-impacting vehicle riding up over the bar and intruding on the cabin space.

FRONT SEAT BODY-LOCK RESTRAINT SYSTEM

The body-lock system is designed to give both front seat occupants extra protection in the event of a frontal collision. It comprises a seatbelt tensioner that, under impact, automatically tightens the 'slack' in the seatbelt which can vary according to occupant size, thickness of clothing, how they sit and how the belt is adjusted.

Compared with a conventional lap and

diagonal inertia reel belt, body-lock can substantially reduce the risk of head and chest injuries.

IN-BUILT SAFETY

There are even more designed-in 'passive' safety features that help make Calibra one of the safest cars on the road. Anti-submarining ramps are built into all Calibra seats to prevent occupants sliding under the belt in a heavy impact. Other features include energy

absorbing bumpers, safety-tested hinges and catches for the split-folding rear seat, plus a crash sensor in the central locking system which unlocks the doors following an impact.

ACTIVE SAFETY

Even that's not the end of the Calibra safety story. There are several 'active' safety features too – designed to help you avoid an accident in the first place. These start with the basic excellence of the chassis, braking and steering and continue with sophisticated systems like electronic Traction Control (new with V6), 'intelligent' four-wheel drive and electronic ABS (see pages 26/27 for details of these features).





QUIETLY COMMANDING
THE CALIBRA V6

THE FEATURES YOU NEED

Practicality is not the first word that springs to mind when confronted by the rakish lines of the Calibra. But while it tops the class in terms of sheer style, Calibra is also supremely practical and versatile – and comes with a packed fixture list to clinch its status as the most desirable coupé you can buy.

For '94, style gets a boost with the introduction of new cloth seat trims.

The Calibra 8v now comes with Inca trim, while other Calibra models offer Lens trim as a reduced-cost option to leather.

Should you require additional entertainment while on the move, every Calibra has a great audio system – there's even a CD player available. All radio/cassette units feature a removable display,



and every system has six-speaker sound and is equipped with the latest Radio Data System (RDS EON) and Traffic

Programme facility. A stereo radio and cassette player come as standard except on the new V6 model which features a combination stereo radio and compact disc player.

The CD300 stereo radio/ CD player may also be specified as a no-cost option to replace the standard audio unit on the Calibra Turbo or specified as an extra cost option on the Calibra 8v and 16v models.

Part of Calibra's appeal is its sheer practicality. The bootspace is good by any standards and enormous for a coupé. 'Family driving holidays are on the cards too thanks to the big, deep boot' said *Autocar & Motor* with undisguised surprise. Rear seats fold forward to give 980 litres (34.6 cu.ft.) of usable load space while a 60/40 split-folding rear seat allows for extra versatility in the use of the rear seat passenger and luggage areas.

CAPTIONS (clockwise): CD300 audio unit; new Lens seat trim; new Inca trim featured on Calibra 8v; ultrasonic security alarm; the versatile split/folding rear seat that is standard on all Calibras.



AND FOR EXTRA PEACE OF MIND...

Winning the prestigious BVRLA Security Award four years out of the five that the accolade has been presented is a mea-



sure of Vauxhall's commitment to providing the best possible security features. Calibra owners benefit from an impressive array of standard theft deterrents that includes:

- Central locking with deadlock system – includes doors, tailgate and fuel flap.
- A sophisticated ultrasonic alarm with immobiliser.
- Closure of powered windows possible from outside the car using door key.
- Security coded audio equipment. SC303 and SC804 units also feature a removable display.
- All models except Turbo 4x4 feature lockable centre caps for alloy wheels.
- Free glass etching of the car's registration or VIN number.

THE FUSION

OF ART AND TECHNOLOGY

In the genesis of any new car, the conflicting demands and requirements of stylists and engineers almost always result in a compromised design which, in the end, satisfies neither discipline. In the case of a sporting car these conflicts are even more pronounced.

But the beautiful Vauxhall coupé you can buy today appears virtually as drawn in the original sketches; no compromise, no backing off.

And that seductive skin clothes precisely the sophisticated hardware demanded by the original concept; again, no compromise, no backing off.

So, once again, the Calibra provides the exception that proves the rule – a triumphant combination of the stylist's art and the engineer's technology, working in perfect harmony.

6-SPEED TRANSMISSION

A prime example of this advanced technology is the 6-speed close-ratio transmission that's standard on the Calibra Turbo. Specially designed to cope with the torque of the Turbo engine, it offers five closely stacked ratios to maximise the car's sprinting potential, plus an

'overdriven' sixth gear which markedly lowers the engine revs at high road speeds to give relaxed cruising and improved fuel economy.

The gear shift features a conventional gate for the first five gears with sixth opposite fifth.

COMPUTER CONTROLLED AUTO TRANSMISSION

Vauxhall's advanced electronically-controlled four-speed, three-mode automatic transmission is available as an option on the 8-valve Calibra and on the new V6. The entire gearbox is controlled by a highly developed computer package linked to the engine management system, smoothing full-throttle shifts.

In selecting ECONOMY, the highest ratios are engaged as quickly as possible and, above pre-determined speeds the lock-up clutch for the torque converter engages in third and fourth gears to prevent energy-wasting slip. SPORT allows higher engine speeds for maximum performance. WINTER mode reduces the risk of wheelspin when starting from rest in slippery conditions by engaging 3rd gear, locking out 1st and 2nd.



TRACTION CONTROL

Developed for use with powerful front-wheel drive cars, TC ensures maximum traction is achieved at all times. Working through the ABS brake sensors, it detects any slippage of the front wheels; the Traction Control automatically cuts in, adjusting the engine's throttle to regain maximum traction.

The system, which is fitted as standard on the new Calibra V6, is especially useful when accelerating, overtaking, cornering and hill-climbing, particularly in slippery conditions – situations where over-exuberant use of the throttle could have undesirable consequences.

TC is automatically engaged when the ignition is turned on but can be locked out at the driver's discretion.

FOUR-WHEEL DRIVE

To maintain traction with a power output as great as that of the Calibra Turbo, four-wheel drive is standard.

A central viscous coupling provides 4-wheel drive whenever it's needed, diverting a variable amount of power to drive the rear wheels to give traction

under any road conditions. Unlike those vehicles with a fixed torque split between front and rear wheels, Calibra Turbo 4x4 always handles in the same, predictable way, regardless of load.

The system operates automatically without the need to be switched in or out and is designed to be maintenance-free.

ELECTRONIC ABS

Naturally, the latest generation 4-channel electronic anti-lock braking system is standard on Calibra, working in conjunction with all-round disc brakes. With sensors on each wheel the ABS control unit can adjust braking pressure many times a second to prevent wheel lock-up and skidding leaving the driver to steer out of trouble.



THE INDIVIDUAL CHOICE



With its stunning good looks and performance, Calibra is every sports car enthusiast's dream. Vauxhall dealer fit options and accessories let you enjoy this dream to the full by enabling you to tailor your Calibra to your individual lifestyle.

From tailored floor mats (shown below) to specialist roof carrier systems, each and every product in the range is designed to fit in perfectly with Calibra's individual character.

Vauxhall's surfboard/windsurf board carrier (main picture) enables easy transportation. Fixing securely to Calibra's roof base carrier system, it is just one of a number of specialist carrier units available from your Vauxhall dealer, including attachments for carrying skis, boats and luggage.

Vauxhall leisurewear (shown above left) continues this emphasis on style and choice. Vibrant colours and superb fabrics capture the imagination and excitement of Calibra. For the ultimate image, a discreetly branded Leisuresuit and Sweatshirt are available.



Calibra's inbred versatility and excellent equipment levels make it an extremely practical proposition as a family car. Vauxhall dealer fit options and accessories let you make the most of this practicality. Whether your particular taste is for active pursuits or more leisurely pastimes, there is a Vauxhall Approved accessory for you.

For example, Calibra owners can take family cycling holidays in their stride, thanks to Vauxhall's versatile bike carrier. In addition, any towing requirements you have can be accomplished safe in the knowledge that Vauxhall towing equipment is specially developed and tested to EC standards.

Your Vauxhall dealer also offers a selection of products for coping with unforeseen emergencies. The range includes a simple to use fire extinguisher, a comprehensively equipped first aid kit and a high visibility warning triangle.

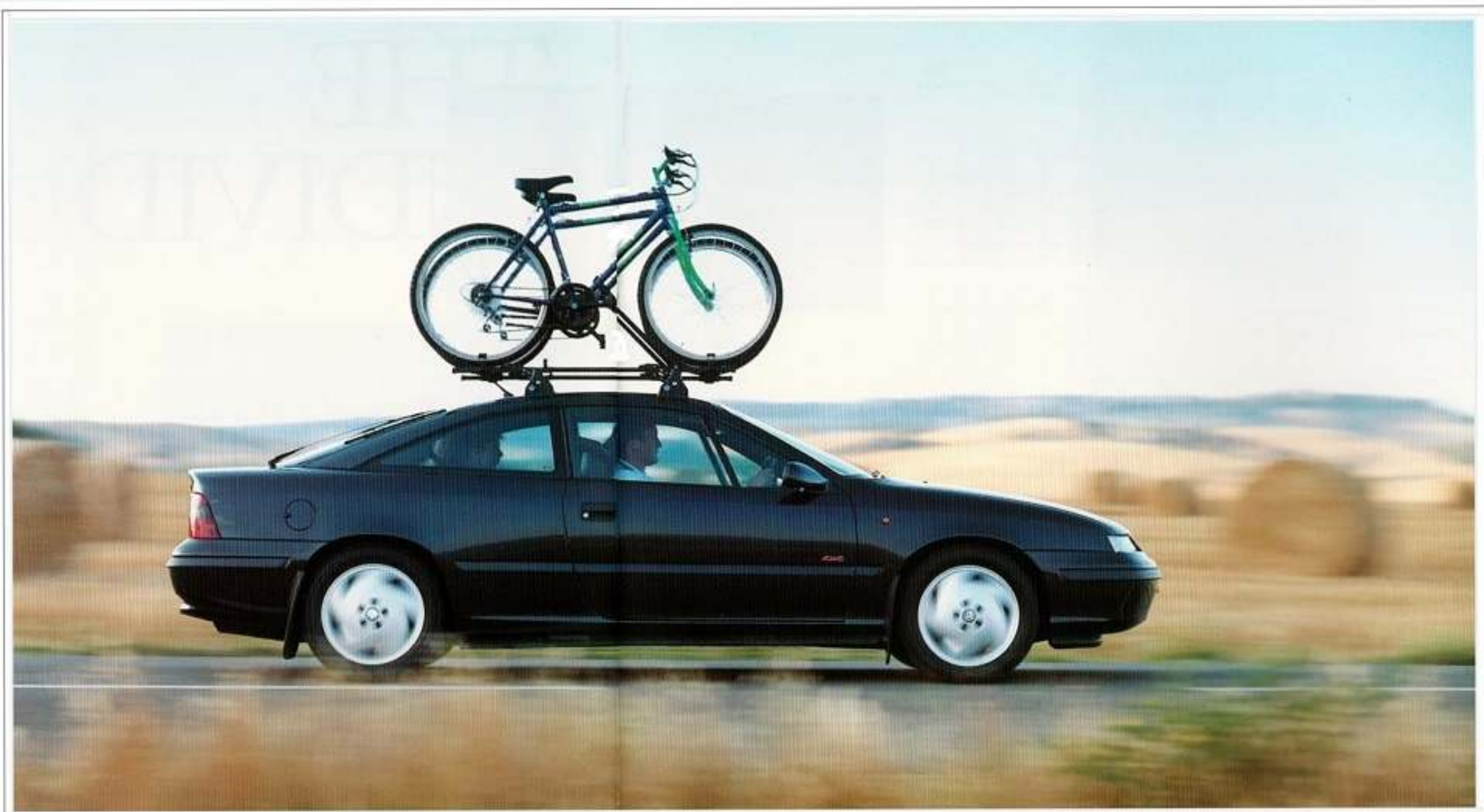
All Vauxhall dealer fit options and accessories are designed and manufactured to the same exacting standards as the cars themselves. And as always the Vauxhall Approved label is your guarantee of quality and value.

For more information, visit your local Vauxhall dealer's retail shop. Or ask your dealer for a free copy of the latest Vauxhall car range accessory brochure.



Safety products available for Calibra include a warning triangle, fire extinguisher and first aid kit and an emergency fuel container.

Warning triangle stows tidily in lidded compartment within the Calibra load area.



Handy stowage facility for first aid kit built into Calibra load area side panel.

Above. Purpose-designed bike carrier system securely fastens cycles large and small to the cross rails of the roof base carrier system.

SPECIFICATIONS

STANDARD AND OPTIONAL FEATURES	2.0i 8v	2.0i 16v	V6	Turbo 4x4
SEATS				
Inca cloth seat trim	•			
Leather cloth seat trim		R/C	R/C	R/C
Leather seat trim	o	•	•	•
Fully reclining sports front seats	•	•	•	•
Front seats with height adjustment	•	•	•	•
Electrically heated front seats		•2	•2	•2
Front seat belt buckles mounted on seat frames	•	•	•	•
60/40 split-folding rear seat	•	•	•	•
FACIA, INSTRUMENTS AND CONTROLS				
Rev counter	•	•	•	•
Trip odometer and instrument panel light dimmer	•	•	•	•
Fuel gauge with low fuel level warning light. Water temperature gauge	•	•	•	•
* Check control warning panel		•	•	•
Digital dual information display featuring clock and outside temperature display	•	•	•	•
** Seven function trip computer (replaces dual information display)	o	o	o	•
Leather covered 4-spoke steering wheel	•	•	•	•
Lockable, illuminated glovebox with asymmetrically positioned lock	•	•	•	•
Cigar lighter	•	•	•	•
HEATING AND VENTILATION				
Air blend heater with 4-speed fan and illuminated controls	•	•	•	•
Cabin pollen filter	•	•	•	•
Side window demist vents and four adjustable facia air vents	•	•	•	•
Full air conditioning (CFC-free) including glovebox	o	o	o	o
AUDIO EQUIPMENT (see page 36 for details)				
SC 303 stereo radio/stereo cassette player with removable display & 6-speakers	•	•		
SC 804 stereo radio/stereo cassette player with removable display & 6-speakers				•
CD 300 stereo radio/stereo compact disc player (replaces standard SC 303 or SC 804 unit if specified as an option)	o	o	•	N/C
Security code protection for audio equipment	•	•	•	•
Radio data system (RDS EON) with Traffic Programme	•	•	•	•
Roof mounted flexible rod aerial with integral tailgate wash nozzle	•	•	•	•
INTERIOR LIGHTING				
Courtesy light with integral map reading lights and delay cut-off	•	•	•	•
Illuminated load area and glovebox	•	•	•	•
ADDITIONAL INTERIOR FEATURES				
Steering column lock and tiltable fuse box	•	•	•	•
Front passenger assist handle	•	•	•	•
Carpeted load area, carpeted rear seat back, carpeted side panel and wheelarches	•	•	•	•
Plastic load area sill protector, floored load area cover	•	•	•	•
Integral centre console with carpet insert	•	•	•	•
Front door pockets, and front and rear armrests	•	•	•	•
Height adjustable dipping rear view mirror	•	•	•	•
Twin sun visors with illuminated driver's and passenger vanity mirrors	•	•	•	•
Colour keyed velour carpet	•	•	•	•
MECHANICAL				
5-speed gearbox			•	
5-speed close-ratio gearbox	•	•		
6-speed close-ratio gearbox				•
4-speed computer-controlled automatic transmission	o		o	
Power assisted steering	•	•	•	•
Independent semi-trailing arm rear suspension	•	•	•	•
Up-rated springs and gas pressure dampers		•	•	•
Permanent 4-wheel drive with variable torque split			•	•
Traction control			•	
Engine oil cooler		•	•	•
3-way closed loop catalytic converter	•	•	•	•



SC 804 stereo
radio/cassette player -
standard on
Calibra Turbo 4x4

Electronic ABS
is standard
on all models



Traction control (TC) -
standard on Calibra V6



Electrically operated
sliding/tiltable steel sunroof
is standard on all models



	2.0i 8v	2.0i 16v	V6	Turbo 4x4
SAFETY				
Driver's full-size airbag	•	•	•	•
Front passenger full-size airbag	o	o	•	•
Twin side impact door bars	•	•	•	•
Front seat body-lock restraint system	•	•	•	•
Height adjustable inertia reel front seat belts	•	•	•	•
Two inertia reel rear seatbelts	•	•	•	•
Anti-submerging ramps in all seats	•	•	•	•
Laminated windscreen	•	•	•	•
Fully adjustable closed-type front seat head restraints	•	•	•	•
Collapsible steering column	•	•	•	•
Reinforced passenger safety cell and deformation zone front and rear	•	•	•	•
4-wheel disc brakes	•	•	•	•
Electronic anti-lock braking system (ABS)	•	•	•	•
EXTERIOR LIGHTING				
Halogen double ellipsoid headlamps	•	•	•	•
Lights-on warning buzzer	•	•	•	•
Twin reversing lights	•	•	•	•
Twin rear fog lamps	•	•	•	•
Hazard warning lamps and side repeat indicators	•	•	•	•
Front halogen fog lamps integrated into headlamp units	o	•	•	•
Electric headlamp levelling	•	•	•	•
High pressure headlamp washers	o	o		o
Clear glass front indicator lenses	•	•	•	•
All-red tail lamp design with dark centre band	•	•	•	•
EXTERIOR STYLING				
Body colour front and rear bumpers with rubber protection strip	•	•	•	•
Body colour grille and door mirror housings	•	•	•	•
Aero sill mouldings	•	•	•	•
Sports exhaust tailpipe	•	•	•	•
Twin exhaust tailpipes				•
WHEELS AND TYRES†				
4j x 15 alloy wheels with lockable centre caps and 195/60 R 15 ultra-low profile tyres	•	•	•	
4j x 16 alloy wheels with 205/50 R 16 ultra-low profile tyres				•
ADDITIONAL EXTERIOR FEATURES				
Green tinted glass with windscreen shadeband	•	•	•	•
Electrically operated front windows with one-touch operation and safety auto-reverse facility	•	•	•	•
Central locking (doors, tailgate, fuel flap) with security deadlock and torch key	•	•	•	•
Ultrasonic security alarm system with immobiliser	•	•	•	•
Push-button tailgate release integrated into right hand tail lamp	•	•	•	•
Electrically operated sliding/tiltable steel sunroof	•	•	•	•
Heated rear window with automatic timed cut-off	•	•	•	•
Intermittent tailgate wash/wipe	•	•	•	•
Twin electrically adjustable/heated door mirrors	•	•	•	•
2-speed windscreen wipers plus intermittent and flick wipe. Electric screen wash	•	•	•	•
Twin jet washer nozzles	•	•	•	•
2-tone horn	•	•	•	•
2-coat metallic paint	N/C	N/C	N/C	N/C
2-coat pearlescent paint	N/C	N/C	N/C	N/C

• = Standard equipment. o = Factory fitted option at extra cost. R/C = Lens cloth trim available on 2.0i 8v, V6 and Turbo 4x4 at reduced cost. N/C = No cost factory fitted option. * Check control warning system for engine oil level, engine coolant level, windscreen washer fluid level, brake disc pad wear, bulb test for head/tail and brake lights. ** Seven-function trip computer incorporating digital clock, instantaneous and average fuel consumption, average speed, range based on remaining fuel, ambient air temperature and stopwatch facility. 1 = Leather seat trim option on 8v models comes with heated front seats as standard. 2 = Heated front seats not available with reduced cost Lens cloth trim. 3 = Headlamp washers and air conditioning are not available in combination. † = All Calibra models are equipped with a steel 4j x 15 space-saver spare wheel with 125/85 PR 15 tyre. Please note that Calibras equipped with 205/50 R 16 tyres cannot be fitted with snow chains.

ENGINES

	MAXIMUM POWER	MAXIMUM TORQUE	ENGINE FEATURES
2.0i 8v 1998cc	115PS (85kW) @ 5200rpm	125.4 lb.ft. (170Nm) @ 3600rpm	4-cylinder unit with overhead camshaft and 8 valve alloy cylinder head, hydraulic tappets and electric cooling fan. Motronic M1.5 engine management system. Computer controlled ignition and port fuel injection with electronic spark timing. Activated charcoal evaporation control canister. Lambda sensor and 3-way catalytic converter. Compression ratio 9.2:1.
2.0i 16v 1998cc	150PS (110kW) @ 6000rpm	144.6 lb.ft. (196Nm) @ 4500rpm	4-cylinder unit with double overhead camshafts and 16 valve alloy cylinder head, hydraulic tappets, electric cooling fan and thermostatically controlled engine oil cooler. Motronic M2.8 engine management system. DIS ignition system with dual spark control. Sequential port fuel injection with knock control, dual spray fuel injector valves and hot film air mass metering. Activated charcoal evaporation control canister. Lambda sensor and 3-way catalytic converter. Compression ratio 10.5:1.
2.0i turbo 1998cc	204PS (150kW) @ 5600rpm	206.5 lb.ft. (280Nm) @ 2400rpm	4-cylinder unit with double overhead camshafts and 16 valve alloy cylinder head, hydraulic tappets, electric cooling fan and thermostatically controlled engine oil cooler. Integral water cooled turbocharger with intercooler. Motronic M2.7 engine management system. Sequential port fuel injection with knock control and hot wire air mass metering. Activated charcoal evaporation control canister. Lambda sensor and 3-way closed loop metallic monolith catalytic converter. Compression ratio 9.0:1.
2.5i 24v 2498cc ECOTEC-V6	170PS (125kW) @ 6000rpm	167.4 lb.ft. (227Nm) @ 4200rpm	V6-unit with 4 valves per cylinder actuated by two overhead camshafts per bank. Motronic M2.8 engine management system with direct ignition. Twin-jet sequential port fuel injection with hot film air mass metering and knock control. Oil/water heat exchanger. Activated charcoal evaporation control canister. Lambda sensor and 3-way closed loop catalytic converter. Compression ratio 10.8:1.

Please note: All the above Vauxhall Calibra engines run on unleaded fuel only.

TRANSMISSIONS

MANUAL	CLUTCH DIAMETER	1	2	3	4	5	6	Rev.	FINAL DRIVE RATIOS
2.0i 8v	5-speed (CR)	216mm	3.55:1	2.16:1	1.48:1	1.13:1	0.89:1	-	3.53:1
2.0i 16v	5-speed (CR)	228mm	3.55:1	2.16:1	1.48:1	1.13:1	0.89:1	-	3.53:1
2.5i V6 24v	5-speed	228mm	3.58:1	1.76:1	1.12:1	0.89:1	0.77:1	-	3.17:1
2.0i turbo 4x4	6-speed (CR)	228mm	3.57:1	2.16:1	1.45:1	1.10:1	0.89:1	0.74:1	3.52:1
AUTOMATIC									
2.0i 8v	4-speed		3.67:1	2.10:1	1.39:1	1.00:1	-	-	4.02:1
2.5i V6 24v	4-speed		3.67:1	2.10:1	1.39:1	1.00:1	-	-	4.02:1

Mechanical asbestos-free, single plate clutch. Front-wheel drive (2.0i 8v/2.0i 16v), permanent four-wheel drive with variable torque split (turbo 4x4). 5-speed close-ratio (CR) gearbox standard on 2.0i 8v and 16v models. 5-speed gearbox standard on V6 models. 6-speed close-ratio (CR) gearbox standard on 2.0i 4x4 turbo models. GM 4-speed computer controlled automatic gearbox with Economy, Sport and Winter driving modes is optional at extra cost with 2.0i 8v and 2.5i V6 engines.

BRAKES

Dual circuit, diagonally split system with direct action servo.
Front: 10.1in. dia. ventilated disc brakes with floating calipers (11.2in. on V6 and turbo 4x4).
Rear: 10.6in. dia. disc brakes with fixed calipers.
 All models: Electronic anti-lock braking system (ABS).
 Asbestos-free friction material. Handbrake-on and low brake fluid warning light. Plastic-coated brake pipes.
Handbrake: mechanical, acting on rear wheels.

SUSPENSION

Front: Independent. MacPherson struts with coil springs and damper cartridge (gas pressure on 2.0i 16v/V6/turbo 4x4). Anti-roll bar. Negative scrub and anti-dive geometry.
Rear: Independent with semi-trailing arms, progressive rate multiblock springs and telescopic dampers (gas pressure on 2.0i 16v/V6/turbo 4x4). Anti-roll bar.

STEERING

Power assisted rack and pinion. Energy absorbing steering column with mesh section, telescopic lower spindle and tear-off support.
 Turning circle - 10.6m (34.8ft.).
 Turns lock to lock - 2.9.

FUEL CAPACITY

14.0 imp. gallons (63 litres)

ANTI-CORROSION PROTECTION

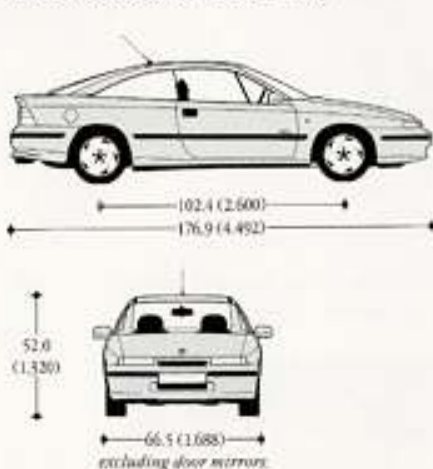
Partial use of zinc-coated sheet metal, zinc phosphated bodyside primers electrostatically (cathodic). All weld seams and joints sealed with special compound. Areas prone to stone damage on underside coated with stone-impact primer. Anti-corrosion primers used extensively on bonnet, tailgate, doors, wings and other panels. Paint finish applied electrostatically. PVC coating applied to wheelarches and other underbody areas. Polymer reinforced anti-corrosion wax pumped into doors, sills and other underbody cavities. Plastic front wheelarch liners. All Calibras carry a 6-year body panel anti-perforation warranty.

BODY

Aerodynamic drag coefficients -
 2.0i 8v - Cd 0.26
 2.0i 16v/V6/turbo 4x4 - Cd 0.29

All steel 5-door body with extensive anti-corrosion protection. Safety crumple zones, front and rear. Rigid passenger safety cell. Recessed windscreen wipers. Flush fitting front and rear screens, semi-flush fitting side window glass. Flush door handles. Concealed front and rear towing eyes. Burst-proof door locks. Tailgate assist struts. Polypropylene front bumper and rear bumper capable of withstanding minor impacts of up to 2.5mph without permanent damage.

DIMENSIONS



NB: overall width including door mirrors is 75.0 (1906), overall height with roof antenna is 63.1 (1604)

WEIGHTS & TOWING DATA

	Kerbweight (kg.)		Gross vehicle weight (kg.)		Maximum roof rack loading (kg.)	Maximum towing weights (kg.)		Maximum trailer noseweight load (kg.)	Rear overhang (metres)	Speed (mph) per 1000rpm manual transmission			
						Trailer with brakes				Trailer without brakes			
	Man	Auto	Man	Auto		Man	Auto				4th	5th	6th
2.0i 8v	1230	1260	1635	1665	100	1350	1350	580	75	0.95	17.4	22.1	-
2.0i 16v	1260	-	1665	-	100	1200	-	580	75	0.95	17.4	22.1	-
2.5i V6 24v	1340	1360	1745	1765	100	1350	1350	660	75	0.95	20.6	23.8	-
2.0i turbo 4x4	1390	-	1760	-	100	1300	-	700	75	0.95	17.0	21.0	25.3

Gross vehicle weight is the total permissible weight of the vehicle including passengers and their luggage. To determine total carrying capacity, deduct kerbweight from gross vehicle weight. The maximum towing weights are based on the ability of the car - with two occupants of 70kg (150lbs) each - to restart on a 12% gradient, which is approximately 1 in 8.3 at sea level. At altitudes above 1500 metres (4921ft.), the engine output may drop with a corresponding reduction in towing capability. Any extra weight, such as luggage or additional passengers, should be deducted from the maximum towing weight. With a trailer fully-loaded, maximum noseweight should not exceed the figure shown. Always fit Vauxhall officially approved towing attachments and accessories available from your Vauxhall dealer. They are the only ones approved by GM for use on Vauxhall cars.

PERFORMANCE AND FUEL ECONOMY

PERFORMANCE					FUEL ECONOMY mpg (litres/100km)		
Model	Transmission	Maximum Speed (mph)*	Acceleration 0-60mph (secs)*	Acceleration 30-50 mph (4th gear) (secs)*	Simulated Urban Driving	Constant speed 56mph (90km/h)	Constant speed 75mph (120km/h)
2.0i 8v	5-speed manual	127	10.0†	n/a	25.4 (11.1)	46.5 (6.1)	37.7 (7.5)
2.0i 8v	4-speed automatic	124	12.0†	-	25.2 (11.2)	48.7 (5.8)	39.3 (7.2)
2.0i 16v	5-speed manual	139	7.5	7.5	27.2 (10.4)	49.6 (5.7)	39.2 (7.2)
2.5i V6 24v	5-speed manual	147	7.3	8.5	24.8 (11.4)	42.8 (6.6)	34.4 (8.2)
2.5i V6 24v	4-speed automatic	145	8.3	-	24.4 (11.6)	42.8 (6.6)	35.3 (8.0)
2.0i turbo 4x4	6-speed manual	152	6.4	5.5	24.4 (11.6)	40.9 (6.9)	34.0 (8.3)

*Manufacturer's figures † 0-62mph n/a = Figure not available

Fuel consumption data for Vauxhall passenger cars officially certified by the United Kingdom Government as required by the Passenger Car Fuel Consumption Order 1983.

IMPORTANT: The results given relate to the particular car tested; inevitably there are differences between individual cars of the same model. In addition, some cars may incorporate particular modifications. Driving style, road and traffic conditions, vehicle mileage and standard of maintenance may also affect fuel consumption. Therefore the results do not express or imply any guarantee of the fuel consumption attainable.

ELECTRICS

12 volt negative earth system.
 70 amp alternator.
 800 amp alternator with optional air conditioning.
 55Ah maintenance-free battery.

INSURANCE GROUPS

2.0i 8v	2.0i 16v	2.5i V6 24v	2.0i turbo 4x4
13	14	17	17

Insurance groups as recommended by the Association of British Insurers.

LOAD CAPACITIES

VDA method	Litres (cu.ft.)
Rear seat up	300* (10.6)
Rear seat down	980 (34.6)

*Volume under load cover

SECURITY

Vauxhall has a well deserved reputation when it comes to vehicle security. Calibra owners benefit from this expertise in many ways and all models feature a high degree of protection against any unwelcome attention.

Standard security features on Calibra include central door locking with Vauxhall's renowned deadlock system which extends to the tailgate and fuel filler flap. Then there's a sophisticated, ultrasonic alarm with immobiliser. Security even extends to the glovebox which is lockable.

Free glass etching of the car's registration number offers a further deterrent to thieves. And should the etched vehicle be stolen during the first year of ownership, the driver need only phone Freephone Vauxhall Security (after reporting the theft to the police) and he or she is entitled to the free loan of a car, excluding the cost of fuel and insurance, for up to seven days.



The advanced security alarm system fitted to Calibra works in conjunction with the car's deadlock central locking and not only senses doors, the bonnet or tailgate being opened but can also detect movement inside the car - such as someone reaching in through a broken window.

The alarm also protects the stereo system on a separate circuit, immobilises the car and even protects itself against unauthorised disconnection. The system is fully protected against false alarms - for extra peace of mind.





AUDIO

Vauxhall has a long tradition of excellence in the field of In Car Entertainment – and an enviable reputation for innovation. So in this exciting period of progress in audio technology, it should come as no surprise that Vauxhall is right at the forefront with a range of advanced stereo systems that bring you the best of the new developments.

Every Calibra features a superb stereo audio system and a six-speaker set-up offers faithful reproduction of the spoken word as well as music of all types. The speaker system comprises two large extended-range dual-cone units located in the rear side trim panels, plus two mid-range woofers sited in the front doors. The set-up is completed by two high-frequency tweeters housed high in the door panels.

Calibra audio units switch off automatically with the ignition, then come back – at the same volume and same station as before – when you switch the ignition back on. They can also be switched back on without using the ignition switch simply by depressing the on/off/volume knob.

All three Calibra audio units are equipped to receive Radio Data System (RDS EON) broadcasts and offer the full range of RDS facilities. For a full description of Radio Data System see opposite.

Audio security takes a high priority too. All units installed in Calibra have a four digit security code 'burnt-in' at the factory and the SC 303 and SC 804 also feature a removable display panel which is handily-sized to slip into your pocket, leaving the unit inoperative and virtually useless to any potential thief.



SC 303

Equipped to take full advantage of the new RDS technology, this unit also offers Calibra 8v and 16v an autoreverse cassette player with Dolby B noise reduction and cassette programme search.

Features include:

- 4 figure security code burnt into memory chip
- Removable display for added security
- Fader and balance controls
- Separate treble and bass controls

- Maximum output 7 watts per channel
- Microprocessor-controlled quartz tuning
- FM, MW and LW reception
- Radio Data System (RDS EON)/Traffic Programme
- 6 station preset buttons
- Automatic search tuning on all wavebands
- Up and down manual tuning function
- Autostore function for FM and MW
- Autoreverse function
- Cassette programme search
- Dolby B noise reduction
- Fast forward and fast reverse wind
- Cassette standby facility
- Radio reception during fast forward and rewind



SC 804

This unit has a mouth-watering specification including Dolby B and C as well as soft-touch controls and extra music power. Fitted to Calibra Turbo 4x4.

Features as for SC 303 plus:

- Automatic volume control
- Dolby B and C noise reduction
- Maximum output 20 watts per channel
- SW reception
- Soft touch cassette controls



CD 300

This superb compact disc player is standard on V6 models, and available at no extra cost on Turbo 4x4 and at extra cost on 8v and 16v.

Features as for SC 303 plus:

- Compact disc player in place of cassette player
- CD standby facility
- CD track skip and search facility
- Tone control in place of separate bass and treble controls

NB. The CD 300 does not feature a removable display

RADIO DATA SYSTEM

Calibra's range of car audio units incorporates all that's best in stereo radio technology including the full range of Radio Data System (RDS EON) services.

The Radio Data System RDS – jointly developed by the BBC and its European partners – has been described as 'the greatest improvement in radio since the development of the transistor.' RDS provides a range of new facilities and services designed not just to enhance listening enjoyment and convenience, but actually to extend the scope of radio's usefulness to the general public.

In the UK, both the BBC and some independent local radio stations are broadcasting RDS signals alongside their normal programme signal. This RDS signal contains coded information that is received and decoded by a special unit in the radio.

Automatic tuning

The first advantage offered by RDS is an automatic tuning system. By locking-on to an RDS programme identification signal – for example BBC Radio 1 – rather than a specific frequency, RDS can search out the strongest source of that signal, then switch automatically to maintain the best reception. This avoids the need for constant re-tuning as you travel from area to area, and your listening pleasure remains undisturbed.

With the latest RDS technology of the Vauxhall sets, even pre-set stations not actually being listened to are continually being monitored for perfect reception if and when they are selected.



RDS also removes the uncertainty of tuning by displaying the RDS station names rather than just frequencies – for example when BBC Radio 1 is selected, the display shows 'BBC R1'.

Traffic Programme

The second major advantage offered by RDS is the Traffic Programme, which aims to provide motorists with all the information they need about road conditions as they actually need it.

Pressing the TP button ensures that travel flashes from the closest BBC radio station are automatically broadcast – interrupting other radio programmes or even recorded music. Even with the volume control turned right down, the RDS travel flash will still be heard at a pre-determined level.

The network of BBC local radio stations covers virtually the whole of the UK, so this invaluable service can help you get to where you're going – whatever your destination.

COLOURS AND TRIMS

Calibra style is exemplified by this range of colour and trim combinations to suit a variety of tastes. Our interior trim colours are carefully selected to complement the exterior paintwork while the trims themselves are designed to reflect the individual status of each model.

	MODEL, TRIM NAME AND TRIM COLOUR				
	2.0i 8v Inca	2.0i 16v Lens	2.0i 8v/2.0i 16v Leather	V6/Turbo 4x4 Lens	V6/Turbo 4x4 Leather
Solid colours					
Glacier White	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
Flame Red	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
2-coat metallic colours					
Diamond Black	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
Star Silver	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
2-coat pearlescent colours					
Spectral Blue	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
Nautilus	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
Aurora†	-	-	-	Anthracite	Cream
Forest Green†	-	-	-	Anthracite	Cream

† Available December 1993.

For exterior colour illustrations, please refer to the Vauxhall Car Colours brochure (shown right). In addition, all Vauxhall dealers have a colour and trim album containing actual trim samples and accurate exterior colour illustrations.



Calibra 8v
Inca Anthracite



Calibra 16v/V6/Turbo 4x4
Lens Anthracite



Calibra 8v/16v/V6/Turbo 4x4
Leather Anthracite



Calibra V6/Turbo 4x4
Leather Cream

VAUXHALL. NO. 1 FOR CUSTOMER CARE

Calibra represents only a part of the full Vauxhall car range – one of the widest and most varied in the UK. And every single car comes with the full backing of the comprehensive Vauxhall Customer Care package.

There's the peace of mind offered by **Vauxhall Assistance** – our comprehensive roadside recovery and accident management service – and **Vauxhall Price Protection**. Order a new Vauxhall from the current available range and the price you are quoted is the price you pay – irrespective of any subsequent price rises between order and delivery of your new car. The only qualifications are that your order must be placed no more than three months ahead of the required delivery date and that you take delivery as soon as the car is available. Regrettably, Price Protection does not cover Government-imposed taxation changes.

To eliminate any uncertainty about 'hidden' costs when buying your new car, Vauxhall quote a recommended price for an **on-the-road package**. This includes number plates and delivery to the Vauxhall dealer and should be added to the published list price of any model to arrive at the total. Full details can be found in the Vauxhall price guide or ask your dealer.

30-DAY EXCHANGE PLAN

For your further peace of mind when you buy a Vauxhall we've introduced a new, no-quibble, exchange plan on all our new cars.

It's simple. Providing you've driven less than 1,000 miles, if you change your mind about your new Vauxhall within 30 days of buying it – for whatever reason – we'll be happy to change it for another new



Vauxhall. The plan does not affect your statutory rights.

Your Vauxhall dealer will be happy to outline the scheme and certain exclusions so that you can buy with confidence.

DEALER NETWORK

Vauxhall has one of the largest franchised dealer networks in the UK with over 500 dealerships. When it comes to service and parts, your dealer is committed to providing high standards of customer care and support. He can also arrange extended mechanical and breakdown protection and motor insurance and may also offer car hire and leasing.

The comprehensive **Vauxhall new car warranty** provides reassuring cover for the first 12 months of ownership with no restrictive clauses on total mileage. There's further cover too, with **Vauxhall's 6-year body panel anti-perforation warranty** that requires no periodic checks.

The benefits of buying Vauxhall are apparent even when the time comes to sell. With such a large dealer network and a range of cars renowned for their reliability and excellent 'residual' values, trading in for another new Vauxhall can be a very attractive proposition.

And, with the success of **Network Q** – Vauxhall's fully-warranted pre-owned car sales operation – there's even more of a demand for high-quality used Vauxhalls; so if you keep your Calibra fully serviced at a franchised dealership it can pay off when it comes to trade-in time.

VAUXHALL AFTERSALES

As part of the company's total customer care concept, Vauxhall Service and Parts operations are fully integrated into one customer-focused organisation – Vauxhall Aftersales.

Vauxhall has forged a strong reputation for vehicles that have minimal routine servicing requirements as a way of lowering overall running costs for owners.

And to make sure you are looked after as well as your car, Vauxhall has established a centralised training academy – the **Vauxhall College** – to provide structured training for all dealership staff in every area – from car sales staff to service technicians. This means that Vauxhall can ensure all dealer staff are trained to the highest level – and that their knowledge is constantly updated to take in all the newest developments.

All this reinforces the advantages of entrusting your Calibra to the people who know it best – your Vauxhall dealership.

Naturally, genuine Vauxhall replacement parts are a key element of the service provided by dealers. Vauxhall's massive central warehouse has an inventory of around 24 million replacement parts – all rapidly available and carrying a 12-month unlimited mileage warranty against defect.

And when you're abroad, you still have the service and parts backing of GM service points throughout Europe.

VAUXHALL Assistance

Vauxhall Assistance is one of the most comprehensive motoring assurance packages in the UK. The operation is approved to British Standard 5750 and is designed and run in conjunction with the RAC. It is automatically extended to every new Vauxhall car for the first 12 month warranty period. Its wide-ranging list of benefits includes: full roadside rescue and recovery including 'at home' service, replacement loan car* and overnight accommodation* where necessary, European cover and a helpful Accident Management Service.

You'll also be entitled to many other RAC benefits including free technical advice on all aspects of motoring, holiday discounts, free legal advice and support, and full European travel insurance and booking service. Ask your dealer for full details.

**Subject to certain limitations*

VAUXHALL Finance

From hire purchase to leasing, Vauxhall Finance offers a wide variety of finance packages to help you acquire a new or used vehicle through your Vauxhall dealer.

As a subsidiary of General Motors Acceptance Corporation, we are part of the largest automotive finance organisation in the world, with more than 70 years experience in automotive funding. Who better to advise you on financing your Vauxhall motoring? For further information, please contact Vauxhall Finance, Wesley House, 19 Chapel Street, Luton LU1 2SE.

Written quotations on request. Security may be required.

Choices 123 Vauxhall's Choices 1+2+3 Finance Plan gives you the buying power to obtain a new Vauxhall without the need to purchase it outright.

Simply decide which model you require, how long you'd like to keep the car under the Choices 1+2+3 plan and what mileage you think you'll cover each year. Your Vauxhall dealer will tell you the Buy Back Price which Vauxhall will guarantee* to you at the end of the agreed period, and what your instalments will be.

At the end of the agreed period you have three choices: If we agree a resale value greater than the Buy Back Price, you can apply this surplus towards another vehicle on a 'Choices 1+2+3' plan. Alternatively, you can buy the car outright for the agreed Buy Back Price; or hand it back in line with your Vauxhall Buy Back guarantee and walk away.*

Ask your local Vauxhall dealer for full details of Choices 1+2+3. Written quotations are available on request – please write to

Vauxhall Finance, Wesley House, 19 Chapel Street, Luton LU1 2SE.

**The vehicle must be returned in acceptable condition as defined in the guarantee offer. If the originally contracted mileage has been exceeded you will be required to pay an agreed excess mileage charge. Choices 1+2+3 is subject to credit approval. A security may be required.*

VAUXHALL Sureguard

Vauxhall Sureguard is one of the most comprehensive mechanical and breakdown insurance schemes offered by any manufacturer.

For a period of up to four years, it offers extended cover against mechanical failure as well as all the regular benefits of Vauxhall Assistance, including replacement loan car* and the Accident Management Service. Plus there's Sureguard Business Plan, specially tailored for the high mileage business driver, with its own special benefits being available for two or three years from the vehicle's registration date.

Ask your local Vauxhall dealer for full details – or pick up a Sureguard brochure.

**Subject to certain limitations*

VAUXHALL Insurance

The Vauxhall Insurance Plan is a quality policy with wide cover and many attractive features. With a VIP policy, you do not get caught out by hidden policy excesses and limitations of cover. Remember, all comprehensive policies are not the same.

VIP could also bring you substantial savings because by using a specially selected panel of insurers – including Lloyds syndicates – it can offer a very comprehensive quotation regardless of the model or vehicle, new or pre-owned.

Ask your dealer for details of the Vauxhall Insurance Plan or, alternatively, ring the VIP quotation hotline on 0762 327979 (8.30-6.00 weekdays, 8.30-5.30 Saturdays).

VAUXHALL Motability

Disabled people in receipt of the Higher Mobility Component of the Disability Living Allowance receive special help from Vauxhall.

Attractive preferential prices or the advantages of low cost contract hire are available on many Corsa, Astra, Cavalier and Carlton models through your local Vauxhall Motability Registered Dealer. In addition, those receiving the DSS Severe Disablement Allowance also qualify for preferential prices through our own Motability Plan.

For full details contact your local Vauxhall dealer, whose trained Motability staff will be pleased to help you.

Alternatively, ring Vauxhall Motability Helpline on 0582 861888.

VAUXHALL Mastercover

Mastercover is a comprehensive service and maintenance policy available on all new Vauxhalls (except Lotus Carlton) for 2-4 years or 24,000-70,000 miles from date of first registration.

The vehicle is covered for all scheduled services, including labour and parts, during the period as well as any unforeseen maintenance such as mechanical or electrical repairs, including up to 5 tyres, whilst the complete range of Vauxhall Assistance and Vauxhall Security benefits are included. Full details and a brochure are available from your Vauxhall dealer.

VAUXHALL Master Hire Leasing

A nationwide network of selected Vauxhall dealers provides competitively priced, service-oriented car contract hire to business, professional and local authority users. And the full service is based at a nearby Vauxhall dealership.

Vehicle leasing has many advantages, not least being the reduced burdens on company finances. Call Master Hire Leasing on 0926 452557 for the location and number of your nearest Master Hire Leasing dealer. Their Master Hire specialist will outline the advantages of contract hire relevant to your business.

VAUXHALL Rental

Vauxhall Rental offers an extensive range of vehicles from a network of registered dealers.

Only Vauxhall dealers offer Vauxhall Rental, so you can be confident that the vehicle you select will be clean, well prepared and maintained and offered at really competitive rates. Ring Vauxhall Rental Headquarters on 0582 861800 for details of your nearest dealer.



For a brochure on any car in the Vauxhall range, please call FREE on:

0800-444200



Every effort has been made to ensure that the contents of this publication were accurate and up-to-date at the time of going to press (September 1993).

Vauxhall cars are equipped with components manufactured by various General Motors operating units and outside suppliers. In line with Vauxhall's policy of continuous product improvement, the company reserves the right to change specifications and make modifications to the vehicles described and illustrated at any time.

Any such modifications will be notified to Vauxhall dealers at the earliest opportunity; please consult your local dealer for the latest information.

The colours reproduced in this brochure may vary slightly from the actual paint colour or trim material due to the limitations of the printing processes. However, all Vauxhall dealers have a comprehensive colour and trim album, with highly accurate exterior colour samples and actual interior trim samples, available for customer inspection.

Please note that Vauxhall dealers are not the agents of Vauxhall Motors Limited and are not authorised to bind the company by any specific or implied undertaking or representation.

It is advisable to ensure that your motor insurance policy provides adequate cover for any additional fitted accessories.

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